

LORD Fusor® Automotive Repair Adhesives

Ask Us How™

804 SPRAYABLE SEAM SEALER (GREY)



Applications

Creates flexible textured seams including floor and boot pan, strut tower and ute tub seams. Restores sill/rocker panel and boot area chip guard texture.

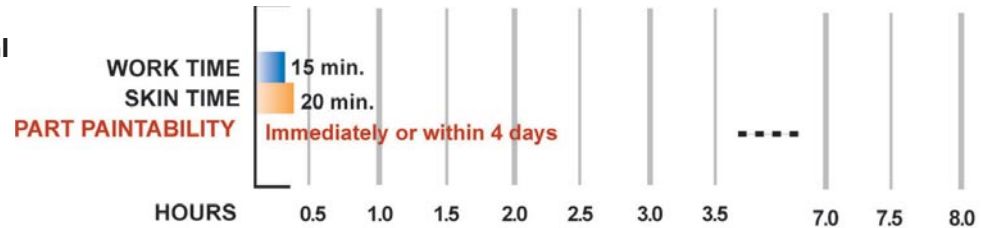
Substrates

Any scuffed primed surface including metal and SMC/fibreglass.

Features and Benefits

- Grey colour, easy to paint over
- **Paintable immediately or up to four days**
- Extremely flexible – won't crack or peel
- Perfectly matches all OEM seams and textures with use of 312S Dispensing Gun.

804-310ml



805 SPRAYABLE - WHEEL HOUSE COATING AND SOUND DEADENER (BLACK)

Applications

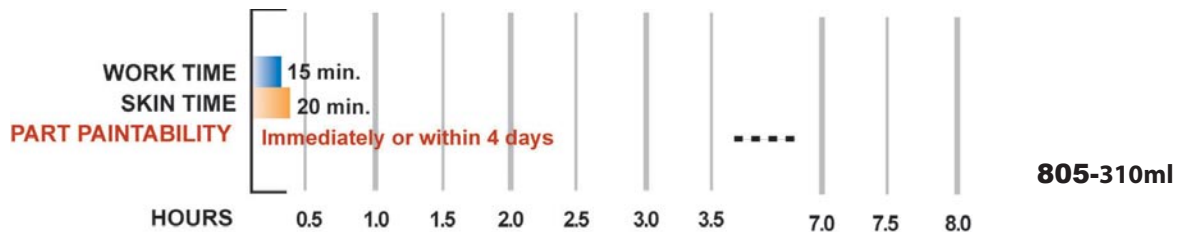
Duplicates factory coatings under guards, spare tyre wells, floors, outer side of front apron, lower rear body panels and sill panels. Duplicates OEM sound deadening material.

Substrates

Any scuffed primed surface including metal and SMC/fibreglass.

Features and Benefits

- Matches OEM under guard textures
- Perfect for replacing sound deadening pads
- Excellent for irregular contours
- **Paintable immediately or up to four days**
- Perfectly matches all OEM seams and textures with use of 312S Dispensing Gun.



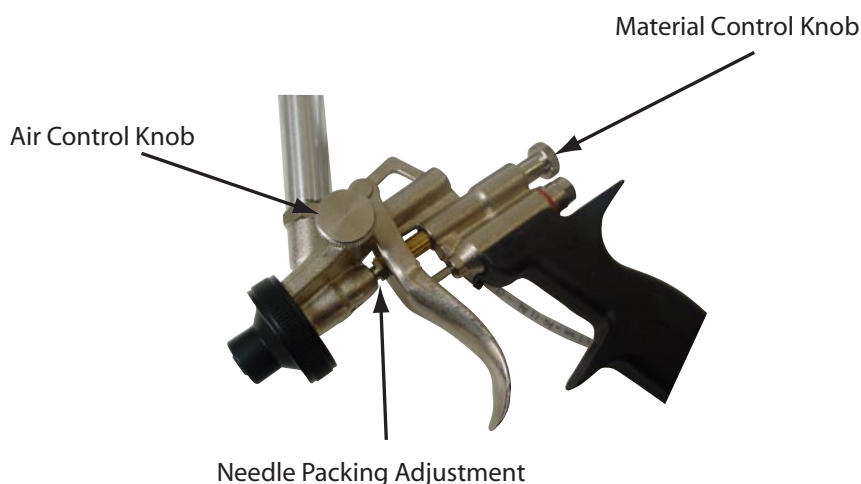
312S SPRAYABLE SEAM SEALER AND COATING DISPENSING GUN

Features and Benefits

- For use with LORD Fusor® 804 and 805
- When used with 804 and 805 it matches all OEM seam sealers, textured coatings and sound deadening applications
- Material and air flow adjustment controls allow for Factory Match Seams
- See reverse for gun application tips.



312S SPRAYABLE SEALER GUN TIPS



Adjusting the product atomization

Turn the Air Control Knob clockwise to close the air passage gradually. This will reduce the atomization and make the texture rougher. Turn the Air Control Knob anti-clockwise to increase the atomization and spray a smoother texture.

Warning: Be careful not to unscrew the Air Control Knob or the Material Control Knob too far. If these knobs are loosened too much there is a risk that the pressure will cause them to be forcibly ejected from the gun.

Adjusting product quantity: Turn the Material Control Knob clockwise to gradually decrease product flow. Turn anti-clockwise to increase the flow.

Combination adjustments: By adjusting both the Air and Material Control Knobs in combination you can achieve a variety of textures and widths of the products beads.

Adjusting total incoming air flow: If you have an air flow regulator attached you can control the incoming air flow by turning the Regulator clockwise to increase the flow and anti clockwise to decrease the flow. The air pressure should be set at 276 kPa (40 psi).

NB: The width of the product bead depends less upon adjusting the control knobs and more upon the distance of the gun from the surface you are spraying.

Cleaning

- Disconnect the spray gun from the air supply.
- Remove the cartridge from the tube unscrewing the Rear Cap.
- Turn the gun upside down and pour an adequate amount of a suitable solvent into the tube.
- Let the solvent sit in the tube for a while to let it loosen up any adhering product.
- Reconnect the Rear Cap to the gun and reconnect the gun to the air supply.
- Spray the cleaning solvent into a suitable container and repeat until the solvent sprays clear. Dispose of the used cleaning solvent according to OH & S Standards.
- Make sure the Air Control Knob is completely closed to avoid atomizing the cleaning solvent. Atomized cleaning solvent is both an air pollutant and a fire hazard.
- In the event of the product leaking out of the Needle Packing Adjustment area; clean the area immediately and adjust Needle Packing Adjustment screw clockwise to reseal the gun. Make sure the needle can still move.

Pausing during work

With a cartridge correctly installed the gun is hermetically sealed. Work can be suspended for a significant period of time and the gun will not be harmed. If the cartridge is removed, clean the gun immediately as directed above. Do not leave polyurethane in the gun at all. Remove the cartridge **immediately** and clean as instructed above. Polyurethane hardens extremely rapidly and will clog the gun very quickly. Most other MS polymer sealant product cartridges can be left inside the gun for 8-10 days without any adverse effects. LORD Fusor® 804 and 805 can be left inside the gun for 14-16 days without any adverse effects.

After each use, and before storing, make sure that you close all air inlets. This will ensure that remains hermetically sealed during storage.

Sole Australian Agent:
Australian Warehouse Distributors
Tel: 03 9553 1977 Fax: 03 9553 1225
Email: stork.awd@bigpond.com.au

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